



17	1621700	ASSEMBLY OF MIDDLE ELEVATOR	1250 X 6000 X 1250	2	ASSEMBLY	466.4
16	1621600	ASSEMBLY OF 3RD SCROLL	6000 X 519 X 293	2	ASSEMBLY	167.2
15	1621500	ASSEMBLY OF FIRST LIFT	6000 X 200 X 417	2	ASSEMBLY	155.986
14	1621400	ASSEMBLY OF AIR BLOWING MECHANISM	1003 X 333 X 294	2	ASSEMBLY	23.3
13	1621300	ASSEMBLY OF TUBE RAMPS	1600 X 889 X 210	14	ASSEMBLY	37
12	1621200	ASSEMBLY OF FEEDING MOTOR	675 X 322 X 559	2	ASSEMBLY	142.437
11	1621100	ASSEMBLY OF ELEVATOR MOTOR	589 X 460 X 337	2	ASSEMBLY	52.8
10	1621000	ASSEMBLY OF SCROLL MOTOR	675 X 463 X 559	2	ASSEMBLY	150.951
9	1620900	ASSEMBLY OF END TRACKS	3800 X 1380 X 328	5	ASSEMBLY	82.047
8	1620800	ASSEMBLY OF 1ST TRACK	3800 X 1415 X 278	5	ASSEMBLY	71.47
7	1620700	ASSEMBLY OF MIDDLE TRACKS	200 X 2198 X 345	5	ASSEMBLY	21.4
6	1620600	ASSEMBLY OF SCROLL BEARING	455 X 495 X 463	2	ASSEMBLY	47.4
5	1620500	ASSEMBLY OF FEEDING BEARING	454 X 310 X 278	2	ASSEMBLY	40.191
4	1620400	ASSEMBLY OF ELEVATOR BEARING	810 X 661 X 337	2	ASSEMBLY	155.1
3	1620300	ASSEMBLY OF 2ND FRAME	6180 X 3200 X 180	1	ASSEMBLY	784.025
2	1620200	ASSEMBLY OF LEGS	550 X 415 X 725	8	ASSEMBLY	61.456
1	1620100	ASSEMBLY OF 1ST FRAME	6320 X 4260 X 180	1	ASSEMBLY	1047.229
SUM	1620000	MAIN ASSEMBLY OF TUBE GALVANIZING LINE	0 X 0 X 0	1	ASSEMBLY	5897.407 KG STEEL

ITEM	PART NO.	TECHNICAL DESCRIPTION	QUANTITY	MATERIAL	UNIT WEIGHT
DRAWING TITLE:		CLIENT NAME:		DESIGNED BY:	
DRAWING NO.:		MAIN ASSEMBLY OF TUBE GALVANIZING LINE		CHECKED BY:	
1620000		FINISH MATERIAL		APPROVED BY:	
SHEET 1:90		SCALE DIMS IN MM		DATE 17/04/2015	



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